Preparation

Part Number: PT929-35160-20

### **Kit Contents**

Item#	Quantity Reqd.	Description
1	1	Hood Graphic
2		
3		

**Hardware Bag Contents** 

Item#	Quantity Reqd.	Description
1		
2		
3		

**Additional Items Required For Installation** 

Item#	Quantity Reqd.	Description
1		
2		
3		

### Conflicts

Non-Sport models – those without a hood scoop

#### **Recommended Tools**

Personal & Vehicle	Notes
Protection	
Blankets	
Special Tools	Notes
<b>Installation Tools</b>	Notes
3M PA-1 Squeegee	
3M PA-1 Squeegee Sleeve	
Felt Block	
Lint-free Cloth	
Tack Cloth	
Spray Bottle	
Non-intrusive Infrared Temp Probe/Gun	
Heat Gun	
Special Chemicals	Notes
Cleaner	VDC Approved or Simple Green All Purpose Cleaner at ½ Strength

General Applicability

Sport models only (vehicles with hood scoop)

**Recommended Sequence of Application** 

Item#	Accessory
1	
2	
3	

\*Mandatory

**HOOD GRAPHIC** 

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

#### Legend



<u>STOP:</u> Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



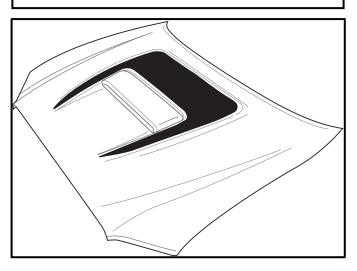
<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



Procedure

HOOD GRAPHIC

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

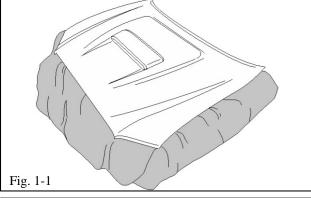
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

## 1. Prepare for the Installation.

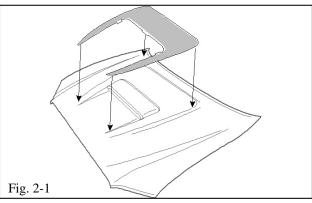


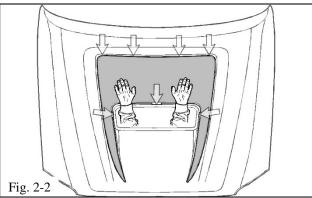
- (a) The parts and the hood must be between 65°F and 90°F at the time of installation.
  - (b) Open the hood and place blankets to protect the sheet metal (Fig. 1-1).
  - (c) Remove the wrap guard from the hood (if applicable).

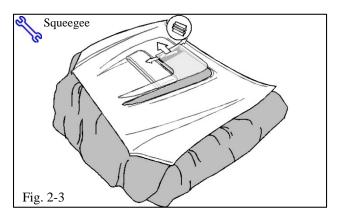




- (d) Clean the entire surface of the hood using a VDC-approved cleaner or a 50-50 mix of water and Simple Green All Purpose cleaner (Fig. 1-2).
- (e) Dry the installation area using a clean, dry lint-free cloth.
- (f) Follow with a tack cloth to remove any remaining dust or lint.



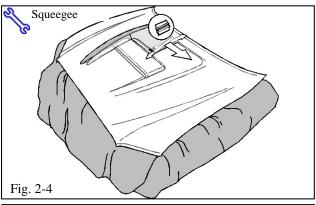


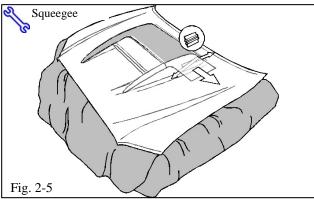


# 2. Install the Hood Graphic.

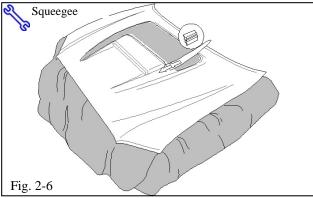
- (a) Ensure the hood is completely dry.
  - (b) Carefully align the Hood Graphic in the proper position by lining up the pre-mask with the top and side edges of the hood scoop (Fig. 2-1 and Fig. 2-2).

(c) Remove the center section of the liner and apply the top section of the graphic to the hood with the squeegee (Fig. 2-3).





(d) Peel back the right side liner and apply the top section of the graphic onto the hood in a left to right direction with a squeegee (Fig. 2-4 and Fig. 2-5).



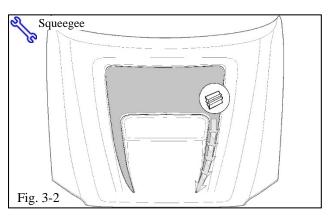
- Squeegee
- (e) Lift the bottom section of the right side of the graphic and slowly remove the liner while applying the graphic to the hood with the squeegee (Fig. 2-6).
- (f) Repeat Steps 3(c) to 3(e) for the left side of the graphic.

# 3. Complete the Installation.



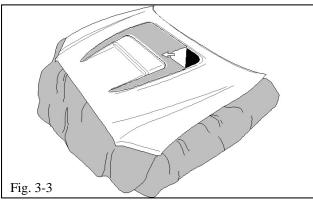
(a) After the entire graphic is installed on the vehicle, remove any trapped air with overlapping strokes of the squeegee, working from the middle outward (Fig. 3-1).

Fig. 3-1

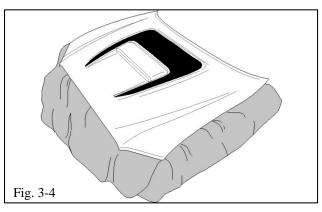


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(b) Continue removing any trapped air from the bottom sections of the graphic (Fig. 3-2).



(c) Remove the pre-mask from the graphic at a 180° angle to the part (Fig. 3-3).



(d) Check for loose edges, wrinkles, bubbles and proper alignment (Fig. 3-4). To remove bubbles, use a felt block or soft cloth and gently rub until the bubble is removed.

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**HOOD GRAPHIC** 

 $\underline{\text{Checklist-these points } \mathbf{MUST} \text{ be checked to ensure a quality installation.}}$ 

Check:	Look For:
Accessory Function Checks  Smooth application	Check for loose edges, wrinkles, bubbles and proper alignment
Vehicle Function Checks	
Vehicle Appearance Check  After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process.  (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)